

**Application: B12B**

**198.01.1000**

**198.01.2000  
(WITH GEAR)**

OEM	OE
9125120060	85000648 20770303

<b>Cylinder Bore</b>	Ø85
<b>Stroke</b>	56 mm
<b>Swept Volume</b>	636 cc
<b>Air Inlet Port Size</b>	Ø35
<b>Air Delivery Port Size</b>	M26x1,5
<b>Number of Cylinders</b>	2
<b>Through Drive</b>	Yes
<b>Unloader Port Size</b>	M16x1,5
<b>Water Or Air Cooled</b>	W
<b>Water Inlet Port Size</b>	M16x1,5
<b>Water Delivery Port Size</b>	M16x1,5
<b>Water Cooled Valve Plate</b>	Yes

## Components

198.01.1100	Crankcase	OEM	OE

198.01.1200	Cylinder Head	OEM	OE
		9125129252	20889546

198.01.1220	Cylinder Upper Head	OEM	OE

139.01.1230	Cylinder Lower Head	OEM	OE

139.01.1300	Coolant Plate	OEM	OE

143.01.1400	Connecting Rod	OEM	OE
		9111457372 9111457382 9111537302	3357396 0001312417 0001312517

198.01.1500	Crankshaft	OEM	OE

143.01.1600	Rear Cover	OEM	OE
		8950723004	697140

143.01.3600	Adapter	OEM	OE
		9120003404	

116.01.2900	Gear	OEM	OE
			1549425

136.01.1700	Piston With Rings (STD)	OEM	OE
		9115016242 9115016252 9120006272	1283781 1698686 0001303417 0001305317 81541196040
136.01.1700-Ø85.00 mm 136.01.1710-Ø85.25 mm 136.01.1720-Ø85.50 mm 136.01.1730-Ø85.75 mm 136.01.1740-Ø86.00 mm			

132.01.1800	Piston Ring Kit (STD)	OEM	OE
		9115019202 9118019202	3094621 0011311111
132.01.1800-Ø85.00 mm 132.01.1810-Ø85.25 mm 132.01.1820-Ø85.50 mm 132.01.1830-Ø85.75 mm 132.01.1840-Ø86.00 mm			

198.01.2300 Repair Kit With Bushing

	OEM	OE

198.01.2350 Repair Kit w/o Bushing

	OEM	OE

198.01.2310 Repair Kit With Bushing & P...

	OEM	OE

198.01.2330 Repair Kit

	OEM	OE

139.01.1280 Head Repair Kit

	OEM	OE

198.01.2100 Gasket & Sealing Kit

	OEM	OE

139.01.2200 Valve Kit

	OEM	OE
	9125189232	

139.01.2500 Unloader Valve Kit

	OEM	OE

136.01.1900 Cap

	OEM	OE
	8950735894	1304881 3094835 11712508 0001312321

143.01.2600 Bushing

	OEM	OE

102.01.1580 Nut For Crankshaft

	OEM	OE
		464642 1315273 1698672 1698672 464642

138.01.2700 Screw Kit

	OEM	OE