

**Application:** XF95 / 95XF / 85CF / 75CF / CF85II / CF85C / 1260VS / TBR2175 / 1160A

**224.01.1000**

**224.01.2000  
(WITH GEAR)**

OEM	OE
9115045040	1604420

<b>Cylinder Bore</b>	Ø75
<b>Stroke</b>	50 mm
<b>Swept Volume</b>	442 cc
<b>Air Inlet Port Size</b>	M26x1,5
<b>Air Delivery Port Size</b>	M26x1,5
<b>Number of Cylinders</b>	2
<b>Through Drive</b>	Yes
<b>Unloader Port Size</b>	M12x1.5
<b>Water Or Air Cooled</b>	W
<b>Water Inlet Port Size</b>	M14x1.5
<b>Water Delivery Port Size</b>	M14x1.5
<b>Water Cooled Valve Plate</b>	Yes

## Components

221.01.1100 Crankcase	OEM	OE

224.01.1200 Cylinder Head	OEM	OE
	9115049202 9115049212	1625463 1737654

224.01.1220 Cylinder Upper Head	OEM	OE

224.01.1230 Cylinder Lower Head	OEM	OE

224.01.1300 Coolant Plate	OEM	OE

221.01.1400 Connecting Rod	OEM	OE
	9111457352	1331136

221.01.1500 Crankshaft	OEM	OE
	9115046964	1349208

136.01.1900 Cap	OEM	OE
	8950735894	1304881 3094835 11712508 0001312321

137.01.2600 Bushing	OEM	OE
	4115223404	1315390

221.01.2900 Gear	OEM	OE
		1205112

218.01.1700 Piston With Rings (STD)	OEM	OE
	4111416232	513860 8121570 9982648 5000816053 0001311607 08121570 09982648 513860 81541190004 81541196039
218.01.1700-Ø75.00 mm		
218.01.1710-Ø75.25 mm		
218.01.1720-Ø75.50 mm		
218.01.1730-Ø75.75 mm		
218.01.1740-Ø76.00 mm		

102.01.1800 Piston Ring Kit (STD)	OEM	OE
	4111416232 1801770061 8956710204 4111419202 4111419202	513839 513843 1283826 1391384 1391385 1396835 3090388 0011310711
102.01.1800-Ø75.00 mm		
102.01.1810-Ø75.25 mm		
102.01.1820-Ø75.50 mm		
102.01.1830-Ø75.75 mm		
102.01.1840-Ø76.00 mm		

224.01.2300 Repair Kit With Bushing

OEM	OE

224.01.2350 Repair Kit w/o Bushing

OEM	OE

224.01.2310 Repair Kit With Bushing & P...

OEM	OE

224.01.2330 Repair Kit

OEM	OE

224.01.1280 Head Repair Kit

OEM	OE

224.01.2100 Gasket & Sealing Kit

OEM	OE
8975700044	1331138
8975700054	1743718
8973344854	1743719

224.01.2200 Valve Kit

OEM	OE
4110410512	1331139
9115040544	1331140
4111515002	1331141

221.01.2500 Unloader Valve Kit

OEM	OE

132.01.1103 Bearing

OEM	OE
8952510202	697888
	1698671

221.01.2700 Screw Kit

OEM	OE
	0251493

OEM	OE

OEM	OE

OEM	OE

OEM	OE

OEM	OE

OEM	OE

OEM	OE

OEM	OE