

**Application: -**


OEM	OE
9115065040	1519083 500329471

<b>Cylinder Bore</b>	Ø75
<b>Stroke</b>	50 mm
<b>Swept Volume</b>	442 cc
<b>Air Inlet Port Size</b>	Ø24
<b>Air Delivery Port Size</b>	Ø16
<b>Number of Cylinders</b>	2
<b>Through Drive</b>	Yes
<b>Unloader Port Size</b>	-
<b>Water Or Air Cooled</b>	W
<b>Water Inlet Port Size</b>	Ø16
<b>Water Delivery Port Size</b>	Ø16
<b>Water Cooled Valve Plate</b>	Yes

## Components

231.01.1100	Crankcase	OEM	OE

232.01.1200	Cylinder Head	OEM	OE
		9115069262	1519086 93162056 1519086

232.01.1220	Cylinder Upper Head	OEM	OE

232.01.1230	Cylinder Lower Head	OEM	OE

228.01.1400	Connecting Rod	OEM	OE
		9111457342	1310633 93160592 1310633

228.01.1500	Crankshaft	OEM	OE
		9115066914	1315391 93191089 1315391

230.01.1600	Bearing Cover	OEM	OE

136.01.1900	Cap	OEM	OE
		8950735894	1304881 3094835 11712508 0001312321

230.01.2600	Bushing	OEM	OE

296.01.2700	Screw Kit	OEM	OE

218.01.1700	Piston With Rings (STD)	OEM	OE
		4111416232	513860 8121570 9982648 5000816053 0001311607 08121570 09982648 513860 81541190004 81541196039
218.01.1700-Ø75.00 mm 218.01.1710-Ø75.25 mm 218.01.1720-Ø75.50 mm 218.01.1730-Ø75.75 mm 218.01.1740-Ø76.00 mm			

102.01.1800	Piston Ring Kit (STD)	OEM	OE
		4111416232 1801770061 8956710204 4111419202 4111419202	513839 513843 1283826 1391384 1391385 1396835 3090388 0011310711
102.01.1800-Ø75.00 mm 102.01.1810-Ø75.25 mm 102.01.1820-Ø75.50 mm 102.01.1830-Ø75.75 mm 102.01.1840-Ø76.00 mm			

232.01.2300 Repair Kit With Bushing

		OEM	OE
			

232.01.2350 Repair Kit w/o Bushing

		OEM	OE
			

232.01.2320 Repair Kit

		OEM	OE
			

232.01.1280 Head Repair Kit

		OEM	OE
			

230.01.2100 Gasket & Sealing Kit

		OEM	OE
			

232.01.2200 Valve Kit

		OEM	OE
			

OEM OE

OEM OE

OEM OE

OEM OE

OEM OE

OEM OE

OEM OE

OEM OE

OEM OE

OEM OE

OEM OE

OEM OE