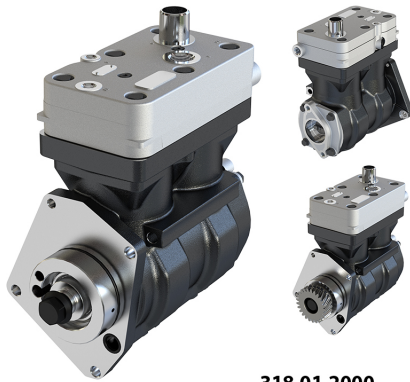


**Application:** 636 cc

**318.01.1000**
**318.01.2000  
(WITH GEAR)**

OEM	OE
9115530000	457 130 04 15
8840106080	

<b>Cylinder Bore</b>	Ø85
<b>Stroke</b>	56 mm
<b>Swept Volume</b>	636 cc
<b>Air Inlet Port Size</b>	Ø30
<b>Air Delivery Port Size</b>	M26x1,5
<b>Number of Cylinders</b>	2
<b>Through Drive</b>	Yes
<b>Unloader Port Size</b>	M12x1.5
<b>Water Or Air Cooled</b>	W
<b>Water Inlet Port Size</b>	M16x1.5
<b>Water Delivery Port Size</b>	M14x1.5
<b>Water Cooled Valve Plate</b>	Yes

## Components

318.01.1100	Crankcase	OEM	OE

318.01.1200	Cylinder Head	OEM	OE
		9115539202 9115536562	0001315219

318.01.1220	Cylinder Upper Head	OEM	OE

318.01.1230	Cylinder Lower Head	OEM	OE

143.01.1400	Connecting Rod	OEM	OE
		9111457372 9111457382 9111537302	3357396 0001312417 0001312517

318.01.1500	Crankshaft	OEM	OE
			9115536914

283.01.1600	Bearing Cover	OEM	OE
		4111476034	0001312932

318.01.1502	Screw for crankshaft	OEM	OE
			4039900610 51900200131

318.01.1610	Bushing	OEM	OE
			9111533404

136.01.1900	Cap	OEM	OE
		8950735894	1304881 3094835 11712508 0001312321

136.01.1700	Piston With Rings (STD)	OEM	OE
		9115016242 9115016252 9120006272	1283781 1698686 0001303417 0001305317 81541196040
136.01.1700-Ø85.00 mm 136.01.1710-Ø85.25 mm 136.01.1720-Ø85.50 mm 136.01.1730-Ø85.75 mm 136.01.1740-Ø86.00 mm			

132.01.1800	Piston Ring Kit (STD)	OEM	OE
132.01.1800-Ø85.00 mm 132.01.1810-Ø85.25 mm 132.01.1820-Ø85.50 mm 132.01.1830-Ø85.75 mm 132.01.1840-Ø86.00 mm		9115019202 9118019202	3094621 0011311111


318.01.2350 Repair Kit w/o Bushing

OEM	OE
9115530002	




318.01.2330 Repair Kit

OEM	OE




296.01.1280 Head Repair Kit

OEM	OE




318.01.2100 Gasket & Sealing Kit

OEM	OE



296.01.2200 Valve Kit

OEM	OE



138.01.2500 Unloader Valve Kit

OEM	OE



295.01.2106 Gasket for Crankcase

OEM	OE
9121101404	4571310180



318.01.2900 Gear

OEM	OE
8959052104	4571320005



296.01.2700 Screw Kit

OEM	OE

