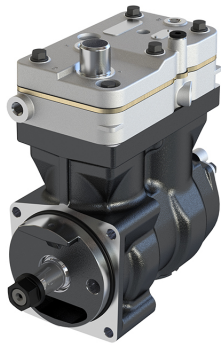


**Application:** CITARO 12M / AXOR / OM 926 LA / OM 906 LA

**322.01.1000**

**322.01.2000  
(WITH GEAR)**

OEM	OE
4115530010	906 130 24 15
4115530020	906 130 33 15
	906 130 15 15
	906 130 18 15

<b>Cylinder Bore</b>	Ø85
<b>Stroke</b>	56 mm
<b>Swept Volume</b>	636 cc
<b>Air Inlet Port Size</b>	Ø30
<b>Air Delivery Port Size</b>	M26x1,5
<b>Number of Cylinders</b>	2
<b>Through Drive</b>	Yes
<b>Unloader Port Size</b>	-
<b>Water Or Air Cooled</b>	W
<b>Water Inlet Port Size</b>	M14x1.5
<b>Water Delivery Port Size</b>	M14x1.5
<b>Water Cooled Valve Plate</b>	Yes

## Components

299.01.1100	Crankcase	OEM	OE

322.01.1200	Cylinder Head	OEM	OE
		4115539212	0011303015

322.01.1220	Cylinder Upper Head	OEM	OE

322.01.1230	Cylinder Lower Head	OEM	OE

299.01.1300	Coolant Plate	OEM	OE

143.01.1400	Connecting Rod	OEM	OE
		9111457372 9111457382 9111537302	3357396 0001312417 0001312517

296.01.1500	Crankshaft	OEM	OE
		4115539242	

283.01.1600	Bearing Cover	OEM	OE
		4111476034	0001312932

136.01.1900	Cap	OEM	OE
		8950735894	1304881 3094835 11712508 0001312321

293.01.1580	Nut For Crankshaft	OEM	OE
		8103410034	0029906650

136.01.1700	Piston With Rings (STD)	OEM	OE
		9115016242 9115016252 912006272	1283781 1698686 0001303417 0001305317 81541196040
136.01.1700-Ø85.00 mm 136.01.1710-Ø85.25 mm 136.01.1720-Ø85.50 mm 136.01.1730-Ø85.75 mm 136.01.1740-Ø86.00 mm			

132.01.1800	Piston Ring Kit (STD)	OEM	OE
		9115019202 9118019202	3094621 0011311111
132.01.1800-Ø85.00 mm 132.01.1810-Ø85.25 mm 132.01.1820-Ø85.50 mm 132.01.1830-Ø85.75 mm 132.01.1840-Ø86.00 mm			

322.01.2300 Repair Kit With Bushing

	OEM	OE

322.01.2350 Repair Kit w/o Bushing

	OEM	OE

322.01.2310 Repair Kit With Bushing & P...

	OEM	OE

322.01.2330 Repair Kit

	OEM	OE

322.01.1280 Head Repair Kit

	OEM	OE

299.01.2100 Gasket & Sealing Kit

	OEM	OE
	4111539222 4126369212	0011301515 0011303515

315.01.2200 Valve Kit

	OEM	OE

279.01.2600 Bushing

	OEM	OE
	4111513404 8959051694 8103410034	0001314450 9061320305

279.01.2900 Gear

	OEM	OE
	8959051694	9061320305

299.01.2700 Screw Kit

	OEM	OE

	OEM	OE

	OEM	OE

	OEM	OE

	OEM	OE

	OEM	OE

	OEM	OE

	OEM	OE

	OEM	OE