

**Application:** 600 cc


OEM	OE
ACX83B	500314094

<b>Cylinder Bore</b>	Ø82
<b>Stroke</b>	56 mm
<b>Swept Volume</b>	591 cc
<b>Air Inlet Port Size</b>	Ø24,00
<b>Air Delivery Port Size</b>	Ø17
<b>Number of Cylinders</b>	2
<b>Through Drive</b>	YES
<b>Unloader Port Size</b>	-
<b>Water Or Air Cooled</b>	W
<b>Water Inlet Port Size</b>	Ø15
<b>Water Delivery Port Size</b>	Ø15
<b>Water Cooled Valve Plate</b>	YES

## Components

397.01.1100	Crankcase	OEM	OE

400.01.1200	Cylinder Head	OEM	OE
		K029207K50	93161842 42560760 93162116

400.01.1220	Cylinder Upper Head	OEM	OE

400.01.1230	Cylinder Lower Head	OEM	OE

400.01.1400	Connecting Rod	OEM	OE
			5001823275

400.01.1500	Crankshaft	OEM	OE
			93190964

400.01.1600	Bearing Cover	OEM	OE
			93159347

400.01.2900	Gear	OEM	OE

400.01.2910	Gear	OEM	OE

400.01.2700	Screw Kit	OEM	OE

400.01.1700	Piston With Rings (STD)	OEM	OE
			93161412

400.01.1800	Piston Ring Kit (STD)	OEM	OE
			93161415

400.01.1700-Ø82.00 mm  
 400.01.1710-Ø82.25 mm  
 400.01.1720-Ø82.50 mm  
 400.01.1730-Ø82.75 mm  
 400.01.1740-Ø83.00 mm  
 400.01.1750-Ø82.00 mm  
 400.01.1760-Ø82.25 mm  
 400.01.1770-Ø82.50 mm  
 400.01.1780-Ø82.75 mm  
 400.01.1790-Ø83.00 mm

400.01.1800-Ø82.00 mm  
 400.01.1810-Ø82.25 mm  
 400.01.1820-Ø82.50 mm  
 400.01.1830-Ø82.75 mm  
 400.01.1840-Ø83.00 mm  
 400.01.1850-Ø82.00 mm  
 400.01.1860-Ø82.25 mm  
 400.01.1870-Ø82.50 mm  
 400.01.1880-Ø82.75 mm  
 400.01.1890-Ø83.00 mm

400.01.2300 Repair Kit With Bushing

	OEM	OE

400.01.2350 Repair Kit w/o Bushing

	OEM	OE

400.01.2320 Repair Kit

	OEM	OE

400.01.1280 Head Repair Kit

	OEM	OE

400.01.2100 Gasket & Sealing Kit

	OEM	OE
	K007997	93161411

400.01.2150 Mounting Kit

	OEM	OE

400.01.2200 Valve Kit

	OEM	OE

400.01.1900 Bottom Cover Kit

	OEM	OE

400.01.2600 Bushing

	OEM	OE
		79098371 5001014125