

**Application:** M2000 / L 2000 / Bus / G90 / M90


OEM	OE
LK3812	51 54101 9204
I94063	51 54101 7197
	51 54101 7190
	002 131 37 01
	51 54101 7204

<b>Cylinder Bore</b>	Ø88
<b>Stroke</b>	35 mm
<b>Swept Volume</b>	213 cc
<b>Air Inlet Port Size</b>	M26*1,5
<b>Air Delivery Port Size</b>	M26*1,5
<b>Number of Cylinders</b>	1
<b>Through Drive</b>	Yes
<b>Unloader Port Size</b>	-
<b>Water Or Air Cooled</b>	W
<b>Water Inlet Port Size</b>	M22x1.5
<b>Water Delivery Port Size</b>	M22x1.5
<b>Water Cooled Valve Plate</b>	Yes

## Components

468.01.1100 Crankcase	
OEM	OE
	81541120018

344.01.1200 Cylinder Head	
OEM	OE
	STW63970 ZB4275

344.01.1210 Cylinder Head With Plate Kit	
OEM	OE
	I90153004 ZB4275 I93078004
	51541146048 51541146054 81541146019

344.01.1300 Plate Kit	
OEM	OE
	I138715F004 I880570061 I38715F004 I138716F004
	81541246019 81541246025

130.01.1400 Connecting Rod	
OEM	OE
	I60599 B80110
	1698852 0001311817 81541060013

469.01.1500 Crankshaft	
OEM	OE
	81541130035

468.01.1600 Bearing Cover	
OEM	OE
	81543010035

128.01.2200 Valve Kit	
OEM	OE

468.01.2600 Bushing	
OEM	OE

340.01.2700 Screw Kit	
OEM	OE

110.01.1700 Piston With Rings (STD)	
OEM	OE
	SEB22555 I81169004
	1361265 1409318 1698848 3095841 51541036001 81541190007 85101375
	110.01.1700-Ø88.00 mm 110.01.1710-Ø88.25 mm 110.01.1720-Ø88.50 mm 110.01.1730-Ø88.75 mm 110.01.1740-Ø89.00 mm

110.01.1800 Piston Ring Kit (STD)	
OEM	OE
	I811690062 I139526F0061
	3097153 85100626
	110.01.1800-Ø88.00 mm 110.01.1810-Ø88.25 mm 110.01.1820-Ø88.50 mm 110.01.1830-Ø88.75 mm 110.01.1840-Ø89.00 mm

468.01.2300 Repair Kit With Bushing

		OEM	OE

468.01.2350 Repair Kit w/o Bushing

		OEM	OE

468.01.1280 Head Repair Kit

		OEM	OE
		1853880051	81549016006

468.01.2100 Gasket & Sealing Kit

		OEM	OE
		1853880051	

255.01.2800 Cylinder Liner

		OEM	OE
		C63059	1697111 0001314202 81541050023 81541050024

255.01.2810 Cylinder Liner Kit

		OEM	OE
		1808640061	51541056009

OEM OE

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