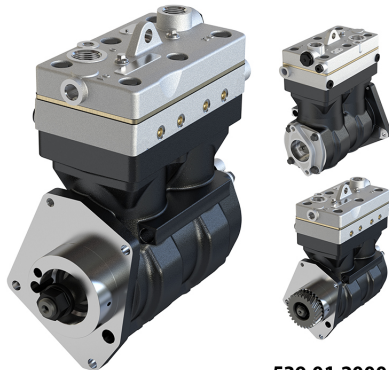


**Application:** 636 cc

**539.01.1000**
**539.01.2000  
(WITH GEAR)**

OEM	OE
9125101070	460 130 00 15

<b>Cylinder Bore</b>	Ø85
<b>Stroke</b>	56
<b>Swept Volume</b>	630
<b>Air Inlet Port Size</b>	M30 x 1.5
<b>Air Delivery Port Size</b>	M26x1.5
<b>Number of Cylinders</b>	2
<b>Through Drive</b>	Yes
<b>Unloader Port Size</b>	M12 x 1.5
<b>Water Or Air Cooled</b>	W
<b>Water Inlet Port Size</b>	M16x1.5
<b>Water Delivery Port Size</b>	M16x1.5
<b>Water Cooled Valve Plate</b>	Yes

## Components

331.01.1100	Crankcase	OEM	OE

539.01.1200	Cylinder Head	OEM	OE
		9125109372	

403.01.1220	Cylinder Upper Head	OEM	OE

539.01.1230	Cylinder Lower Head	OEM	OE

331.01.1300	Coolant Plate	OEM	OE

283.01.1400	Connecting Rod	OEM	OE
		9111457382	0001312517 0001312917

283.01.1470	Connecting Rod & Piston Repair Kit	OEM	OE
		9125109272 4123529252 4123529292 9120007302	

311.01.1500	Crankshaft	OEM	OE
		9115536944	

311.01.1570	Crankshaft Repair Kit	OEM	OE
		9125109282	

293.01.1580	Nut For Crankshaft	OEM	OE
		8103410034	0029906650

136.01.1700	Piston With Rings (STD)	OEM	OE
		9115016242 9115016252 912006272	1283781 1698686 0001303417 0001305317 81541196040
136.01.1700-Ø85.00 mm 136.01.1710-Ø85.25 mm 136.01.1720-Ø85.50 mm 136.01.1730-Ø85.75 mm 136.01.1740-Ø86.00 mm			

132.01.1800	Piston Ring Kit (STD)	OEM	OE
		9115019202 9118019202	3094621 0011311111
132.01.1800-Ø85.00 mm 132.01.1810-Ø85.25 mm 132.01.1820-Ø85.50 mm 132.01.1830-Ø85.75 mm 132.01.1840-Ø86.00 mm			

539.01.2350 Repair Kit w/o Bushing



OEM	OE

539.01.2310 Repair Kit With Plate



OEM	OE

539.01.2330 Repair Kit



OEM	OE

539.01.2320 Repair Kit



OEM	OE

539.01.2340 Repair Kit



OEM	OE
9125109382	0021304015

539.01.1280 Head Repair Kit



OEM	OE

539.01.2100 Gasket & Sealing Kit



OEM	OE

295.01.2106 Gasket for Crankcase



OEM	OE
9121101404	4571310180

283.01.1600 Bearing Cover



OEM	OE
4111476034	0001312932

283.01.1610 Bushing



OEM	OE
9115532044	

136.01.1900 Cap



OEM	OE
8950735894	1304881 3094835 11712508 0001312321

283.01.2900 Gear



OEM	OE
8959051884	4571320905

138.01.2700 Screw Kit



OEM	OE

210.01.2200 Valve Kit



OEM	OE

210.01.2500 Unloader Valve Kit



OEM	OE