

Application: 247 cc

596.01.1000

**596.01.2000
(WITH GEAR)**

| OEM | OE |
|------------|----------------------|
| 9111545130 | 528696600 4946293 |

| | |
|---------------------------------|-----------|
| Cylinder Bore | Ø75 |
| Stroke | 56 |
| Swept Volume | 247 |
| Air Inlet Port Size | Ø25 |
| Air Delivery Port Size | M27*2 |
| Number of Cylinders | 1 |
| Through Drive | YES |
| Unloader Port Size | M10*1 |
| Water Or Air Cooled | W |
| Water Inlet Port Size | 3/4-16UNF |
| Water Delivery Port Size | 3/4-16UNF |
| Water Cooled Valve Plate | YES |

Components

| 596.01.1100 | Crankcase | OEM | OE |
|-------------|-----------|-----|----|
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| 599.01.1200 | Cylinder Head | OEM | OE |
|-------------|---------------|------------|---------|
| | | 9111549202 | 4089208 |

| 599.01.1220 | Cylinder Upper Head | OEM | OE |
|-------------|---------------------|-----|----|
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| 599.01.1230 | Cylinder Lower Head | OEM | OE |
|-------------|---------------------|-----|----|
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| 599.01.1300 | Coolant Plate | OEM | OE |
|-------------|---------------|-----|----|
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| 602.01.1510 | Pump Adapter | OEM | OE |
|-------------|--------------|------------|---------|
| | | 9119022304 | 4089677 |

| 602.01.1600 | Bearing Cover | OEM | OE |
|-------------|---------------|------------|--------------------|
| | | 9111539252 | 4089222 4089222 |

| 136.01.1900 | Cap | OEM | OE |
|-------------|-----|------------|----------------------------------------------|
| | | 8950735894 | 1304881 3094835 11712508 0001312321 |

| 605.01.2900 | Gear | OEM | OE |
|-------------|------|-----|---------|
| | | | 3944516 |

| 599.01.2700 | Screw Kit | OEM | OE |
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| 218.01.1700 | Piston With Rings (STD) | OEM | OE |
|-------------|-------------------------|------------|--------------------------------------------------------------------------------------------------------------------------|
| | | 4111416232 | 513860 8121570 9982648 5000816053 0001311607 08121570 09982648 513860 81541190004 81541196039 |
| | 218.01.1700-Ø75.00 mm | | |
| | 218.01.1710-Ø75.25 mm | | |
| | 218.01.1720-Ø75.50 mm | | |
| | 218.01.1730-Ø75.75 mm | | |
| | 218.01.1740-Ø76.00 mm | | |

| 102.01.1800 | Piston Ring Kit (STD) | OEM | OE |
|-------------|-----------------------|--------------------------------------------------------------------|---------------------------------------------------------------------------------------|
| | | 4111416232 1801770061 8956710204 4111419202 4111419202 | 513839 513843 1283826 1391384 1391385 1396835 3090388 0011310711 |
| | 102.01.1800-Ø75.00 mm | | |
| | 102.01.1810-Ø75.25 mm | | |
| | 102.01.1820-Ø75.50 mm | | |
| | 102.01.1830-Ø75.75 mm | | |
| | 102.01.1840-Ø76.00 mm | | |

599.01.2350 Repair Kit w/o Bushing



| OEM | OE |
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599.01.2330 Repair Kit



| OEM | OE |
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599.01.1280 Head Repair Kit



| OEM | OE |
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599.01.2100 Gasket & Sealing Kit



| OEM | OE |
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599.01.2200 Valve Kit



| OEM | OE |
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599.01.2500 Unloader Valve Kit



| OEM | OE |
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