

Application: 630 cc


OEM	OE
LK4983	5339232
K068412N00	5316084
K068412N10	6307644
K068412N60	5306653
K232924N00	
K232924N10	

Cylinder Bore	Ø86
Stroke	54
Swept Volume	628
Air Inlet Port Size	M26x1.5
Air Delivery Port Size	M26x1.5
Number of Cylinders	2
Through Drive	Yes
Unloader Port Size	M12x1,5
Water Or Air Cooled	W
Water Inlet Port Size	M18x1.5
Water Delivery Port Size	M18x1.5
Water Cooled Valve Plate	Yes

Components

813.01.1100	Crankcase	OEM	OE

687.01.1200	Cylinder Head	OEM	OE

687.01.1220	Cylinder Upper Head	OEM	OE

687.01.1230	Cylinder Middle Head	OEM	OE

687.01.1240	Cylinder Lower Head	OEM	OE

687.01.1250	Cylinder Head	OEM	OE
		K090971K50	

687.01.1210	Cylinder Head With Plate Kit	OEM	OE

687.01.1300	Plate Kit	OEM	OE

687.01.1310	Plate Kit, Complete	OEM	OE
		K090953K50	

458.01.1400	Connecting Rod	OEM	OE

458.01.1470	Connecting Rod & Piston Rep	OEM	OE

813.01.1500	Crankshaft	OEM	OE

434.01.1580 Nut For Crankshaft



OEM	OE

172.01.1600 Bearing Cover



OEM	OE

408.01.1700 Piston With Rings (STD)



408.01.1700-Ø86.00 mm
 408.01.1710-Ø86.25 mm
 408.01.1720-Ø86.50 mm
 408.01.1730-Ø86.75 mm
 408.01.1740-Ø87.00 mm

OEM	OE
SEB22547	42549147 42562096 42534241 42536601

408.01.1800 Piston Ring Kit (STD)



408.01.1800-Ø86.00 mm
 408.01.1810-Ø86.25 mm
 408.01.1820-Ø86.50 mm
 408.01.1830-Ø86.75 mm
 408.01.1840-Ø87.00 mm

OEM	OE

813.01.2300 Repair Kit With Bushing



OEM	OE

813.01.2350 Repair Kit w/o Bushing



OEM	OE

813.01.2330 Repair Kit



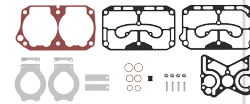
OEM	OE

813.01.2320 Repair Kit



OEM	OE

687.01.1280 Head Repair Kit



OEM	OE

813.01.2100 Gasket & Sealing Kit



OEM	OE

687.01.2200 Valve Kit



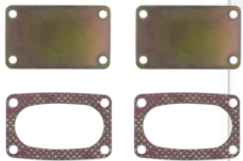
OEM	OE

687.01.2500 Unloader Valve Kit



OEM	OE

409.01.1900 Bottom Cover Kit



OEM	OE

409.01.2600 Bushing



OEM	OE

OEM	OE

OEM	OE

OEM	OE